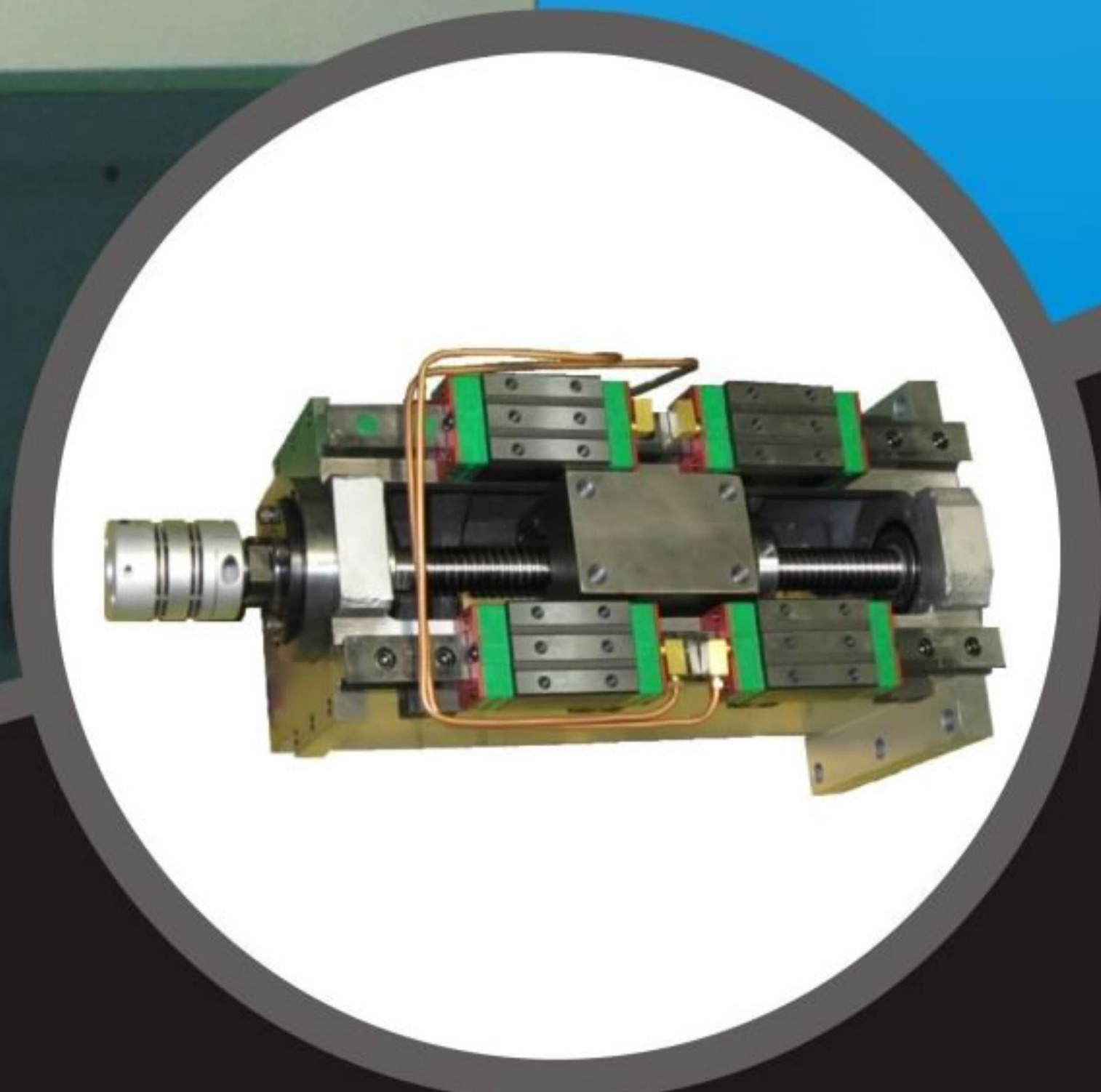
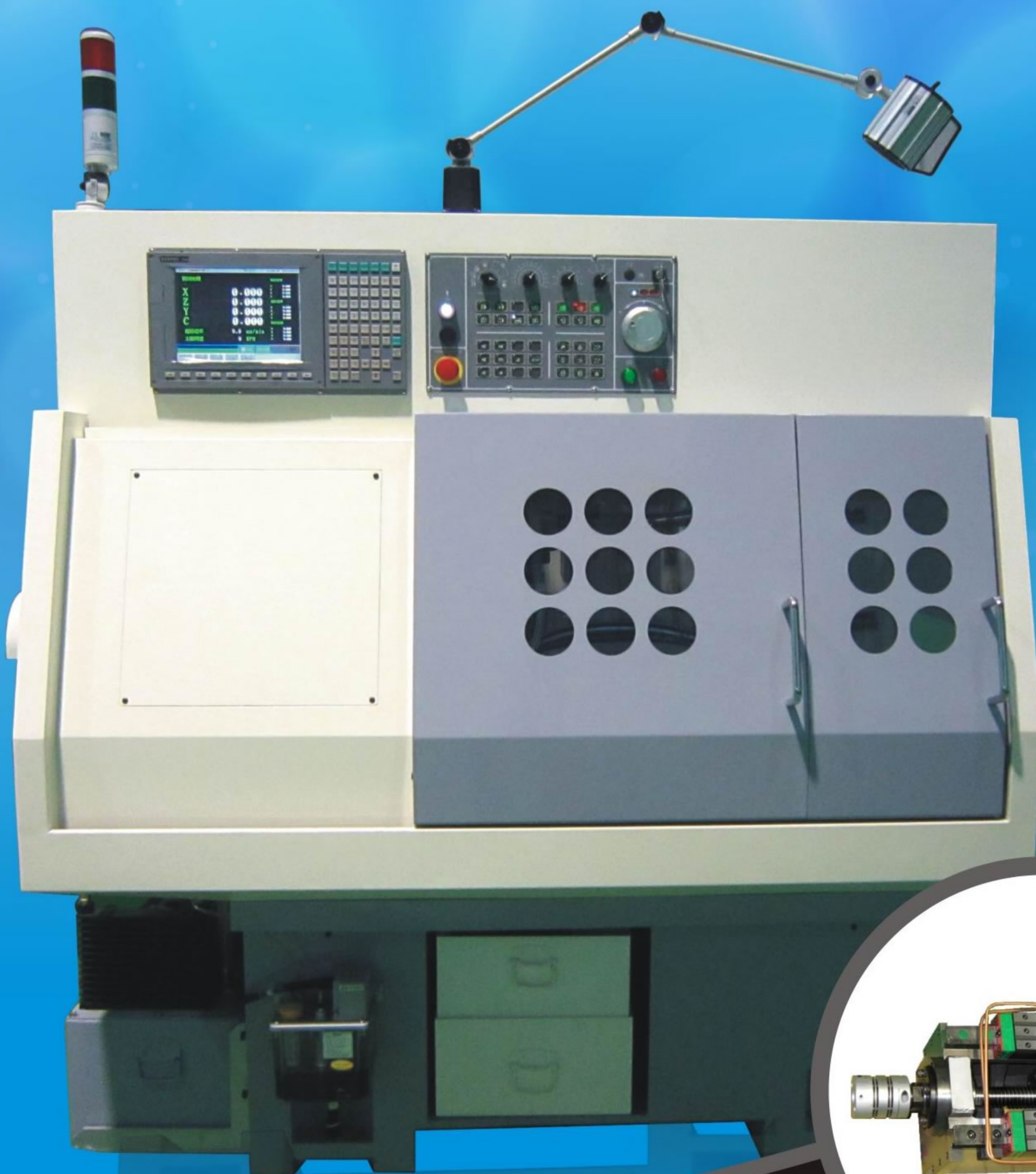




CNC自動車床 車銑複合式

Milling & turning lathe series



SHANG-YUNG

SY-25B

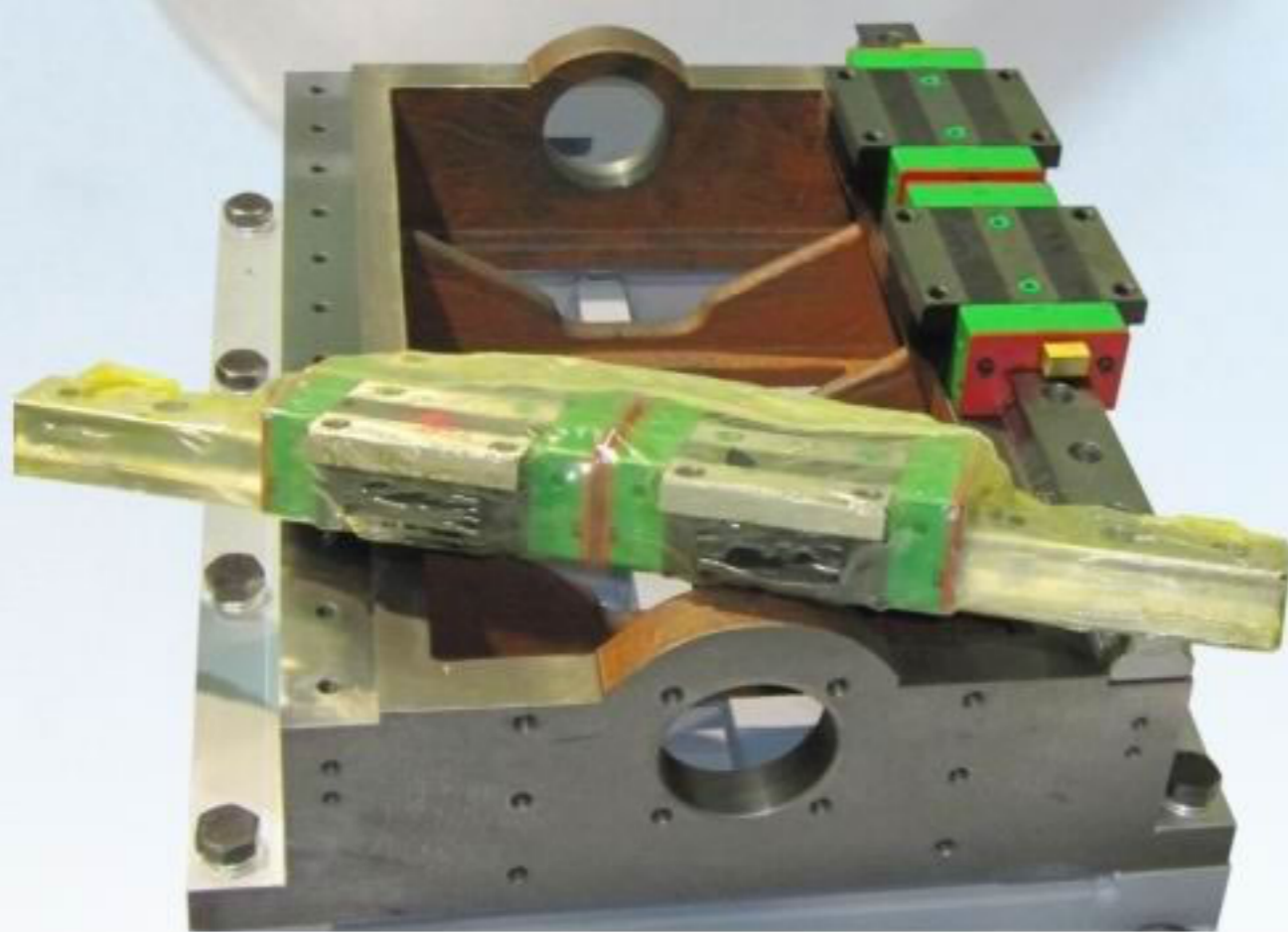
車铣複合電腦車床



控制器，操作簡單易學，人性化。
Controller, easy to beoperated, humanistic

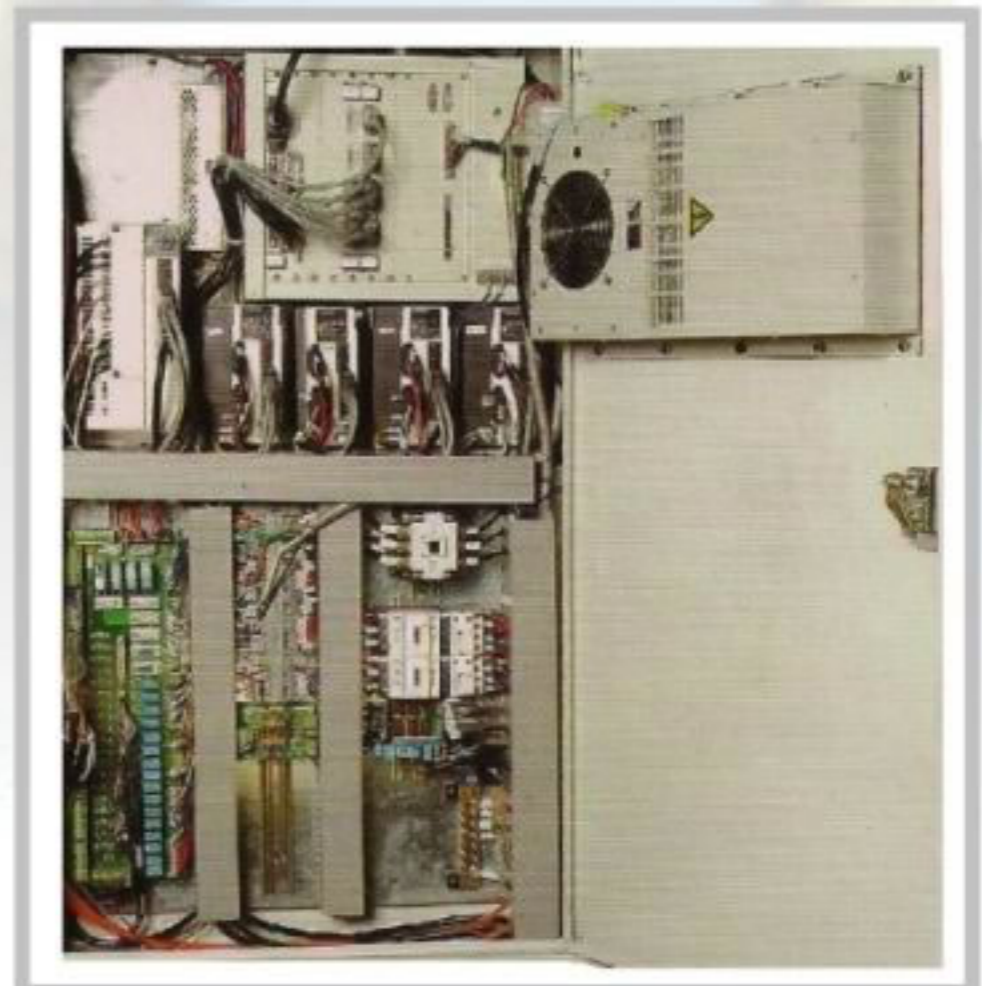


高夾持力，高速中空油壓迴轉缸。
Hight clamping force, hight-speed
through-hole rotary hydraulic
cylinder



高剛性，線性滑軌，雙螺帽滾珠螺桿
更能增加重力、切削能力。

High rigidity, linear guideway, double-nut ball
screw to increase the gravity and cutting ability



熱交換器 高級配電零件
Heat exchanger High-quality
power distribution parts

SY-20A

電腦自動車床



櫛式刀座，讓換刀更快速、準確
節省非加工時間。

Easy, quick and non-processing
time-saving to replace the cutter
in the way of joint operation.



零件自動整列·定向送料機
Feeder that automatically arrys
and orients parts

規 格	型式MODEL	項目ITEM	CNC20A	CNC25B
		最大加工外徑 Max.manu.Dia.		20
	主軸轉速 Spindle speed range		100-6000rpm	100-6000rpm
	X軸 行程 X axis travel (longitudinal)		170	300
	Y軸 行程 Y axis travel (longitudinal)			110
	Z軸 行程 Z axis travel (longitudinal)		60	130
	棒材容納直徑 Max.bar. Feeding dia.		20	25
	主軸筒夾 collet of spindle		20	25
	X,Y,Z軸快速移動 Rapid trav.Speed (X,Y,Z axis)		15m/min	15m/min
	最小輸出單位 Min. input unit		0.001	0.001
	外徑刀具數 NO ofexternal turning tools		2	5
	外徑刀具尺寸 O.D.turning tool size		16*16	20*20
	內徑刀具尺寸 I.D.turning tool size		Er11	ER16
	側銑刀具數 NO. of cross driving tools			1
	端銑刀具數 NO. of front side driving tools			
	側,端銑刀具尺寸Cross & front side of driving tools			ER25
	側,端銑刀軸轉速 Rev.speed of driving tools			0-3000
	主軸馬達 Spindel motor		1KW	3KW
	X,Y,Z軸伺服馬達 X,Y,Z axis servo motor		1KW	1KW
	冷卻幫浦馬達 Coolant pump motor		1/4HP	1/4HP
	自動幫浦馬達 Auto lubricator capacity		3-6cc/15min	3-6cc/15min
	側銑伺服馬達 Turning tool servo motor			1KW
	端銑伺服馬達 Turning tool servo motor			
	總動力電源 Total power consumption		3KW	8.25KW
	主軸中心高 Center heigh		938	954
	機械尺寸(L*W*H) Machine size (L*W*H)		W:880 H:1720 L:1650	W:1200 H:1728 L:1650
	機器重量(淨重) N.W		1000	1700

標準配備:

- | | |
|-------------|----------------------------------|
| ① 精密筒夾 1個 | ① Collet chuck device 1pc |
| ② 照明燈 1個 | ② Work light 1pc |
| ③ 夾頭腳踏開關 1個 | ③ Foot chuck-switch 1pc |
| ④ 外徑刀架 2個 | ④ O.D turning tool holder 2pc |
| ⑤ 內徑刀架 1個 | ⑤ I.D stationary tool holder 1pc |
| ⑥ 切削水設備 1套 | ⑥ Coolant device 1set |
| ⑦ 機械墊塊 4個 | ⑦ Base Blocks 4pc |
| ⑧ 工具及工具箱 1個 | ⑧ Tool and tool box 1pc |

選購配件:

- | | |
|------------|------------------------|
| ① 送料機構 | Feeding device |
| ② 穩壓器-變壓器 | Voltage stabilizer |
| ③ 鐵屑輸送機 | Chip conveyor |
| ④ 工作成品取料裝置 | Finished parts catcher |
| ⑤ 自動棒材送料機 | Bar Feeder |

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